

CEMENT AND CONCRETE REFERENCE LABORATORY
PROFICIENCY SAMPLE PROGRAM

Final Report
Concrete Proficiency Samples
Number 147 and Number 148

July 2008



July 7, 2008

To: Participants in the CCRL Portland Cement Concrete Proficiency Sample Program

Subject: Concrete Proficiency Samples No. 147 and No. 148

Enclosed is your copy of the final report on the test results for the CCRL Concrete Proficiency Samples which were distributed in April 2008.

This report consists of a statistical Summary of Results, a set of general Scatter Diagrams and associated detailed information. The Table of Results with test results and ratings for your laboratory can be downloaded at our website located at: <http://ccrl.us/>.

The CCRL Proficiency Sample Programs are intended for internal use by the laboratory as a tool to identify potential problems in laboratory procedures or test equipment and to initiate remedial actions. These programs are designed to complement the CCRL Laboratory Inspection Program as part of a total quality system. Care should be taken when using this program for any other purpose.

Additional samples of these two materials and other CCRL samples are available for purchase. These samples may be useful for equipment verification, technician training, and research. Contact CCRL for availability and price.

It is presently anticipated that the next Concrete Proficiency Samples will be distributed in November 2008.

Sincerely,

Robin K. Haupt
Supervisor, Proficiency Sample Programs
Cement and Concrete Reference Laboratory

Attachment

To: Participants in the CCRL Concrete Proficiency Sample Program

FROM: Robin K. Haupt, Supervisor, PSP

SUBJECT: Explanation of Final Report on Results of Tests on Portland Cement Concrete Proficiency Samples No. 147 and No. 148

This letter, and the material included with it, constitute the final report, and summary of results for the current pair of Concrete Proficiency Samples, which were distributed in April 2008. This material includes a statistical Summary of Results, and a set of general Scatter Diagrams. If your laboratory was a participant in this program a Table of Laboratory Results (lab data and ratings) for your laboratory data can be viewed and printed on the CCRL website

An explanation of the program is contained in the paper: "Statistical Evaluation of Interlaboratory Cement Tests" by J. R. Crandall and R. L. Blaine [View document](#), and "Statistical Aspects of the Cement Testing Program" by W.J. Youden [View document](#), which can be found in Volume 59, Proceedings of the 62nd Annual Meeting of the Society, June 25, 1959, American Society for Testing and Materials.

Table of Results

Each laboratory receives an individualized Table of Results that contains laboratory test results and ratings. Each line of the test information shows the test title and the reporting unit in the first two columns. After that it lists in order, the laboratory's test results for the odd and even numbered samples, overall averages for the odd and even numbered samples, and the laboratory's ratings for the odd and even samples. Please note that individual laboratory ratings were not given for temperature of concrete.

The ratings for each individual laboratory were determined in the manner described by Crandall and Blaine using a rating scale of 1 to 5 instead of 0 to 4. The ratings have no valid standing beyond showing the difference between the individual laboratory result and the average for a particular test.

The following table details the relationship between the ratings and the averages.

Ratings	Range (Number of Standard Deviations)	Number (Per 100) of Laboratories achieving the rating ¹
5	Less than 1	69
4	1 to 1.5	18
3	1.5 to 2	9
2	2 to 2.5	3
1	Greater than 2.5	1

The sign of the rating indicates whether the result reported was greater or less than the average obtained.

¹Youden, W.J., "Statistical Aspects of the Cement Testing Program", Volume 59, *Proceedings of the 62nd Annual Meeting of the Society, June 25, 1959, American Society for Testing and Materials.*

In cases where some laboratories' results are eliminated, averages, standard deviations, coefficients of variation, and the ratings of the remaining laboratories' results, are recalculated using the data remaining after the elimination. Since the laboratory ratings given are the results from this one series of tests, you need not attach too much significance to a single low rating, or pair of ratings, from this one series. A continuing tendency to get low ratings on several pairs of samples should lead a laboratory to consider the types of error, systematic and random, that contribute to ratings that are low. Systematic error, which is indicated by low ratings with the same signs on each pair of samples, means a consistent error is occurring in equipment and/or test procedures. One indication of random error is low ratings on both samples with different signs. Since systematic error occurs with more regularity, its cause is generally easier to find than the cause of random error.

Summary of Results

The Summary of Results provide the statistical summary for each test. Each line lists the test, the number of participants represented, the averages, standard deviations and coefficients of variations. When necessary the data from the test is represented in two lines, one line with all results reported, and then a second line with invalid and outlying results omitted. Sometimes two or more recalculations are required to eliminate all outliers from the test. In these cases, all of the laboratories omitted in previous recalculations are also omitted in subsequent ones. Results omitted are values that are more than three standard deviations from the mean of one or both samples. Often, elimination of these outlying results has little effect on the average, but may have a more pronounced effect on the standard deviation and coefficient of variation.

Scatter Diagrams

General scatter diagrams are supplied with this report. Crandall and Blaine describe the manner of preparing scatter diagrams, and their interpretation, in the paper published in the 1959 ASTM Proceedings.

Using the results received from each laboratory, a scatter diagram is generated for each test method by plotting the value for the odd numbered samples on the *X*, or horizontal axis, against the value for the even numbered samples on the *Y*, or vertical axis. Vertical and horizontal dashed lines, which divide the diagrams into four sections or quadrants, place the average values for the odd and even numbered samples, respectively. The first line of print under the diagram includes the test number, as given on the data sheet, the test title, and the number of data points on the diagrams. The number of plotted points may not agree with the total number of data pairs included in the analysis because a few points may be off the diagram, and some points may represent several data pairs, which are identical. Laboratories whose points are off the diagram will have a rating of ± 1 for that particular test.

As described in Crandall and Blaine, a tight circular pattern of points around the intersection of the median lines is the ideal situation. Stretching out of the pattern into the first (upper right) and third (lower left) quadrants, suggests some kind of bias, or tendency for laboratories to get high or low results on both samples. Examination of the scatter diagrams indicates strong evidence of bias on many tests.

CCRL PROFICIENCY SAMPLE PROGRAM
Concrete Proficiency Samples No. 147 and No. 148
Final Report - July 9, 2008

SUMMARY OF RESULTS

Test	#Labs	Sample No. 147			Sample No. 148		
		Average	S.D.	C.V.	Average	S.D.	C.V.
Air Cont, Volume	% 914	1.56	0.49	31.6	1.80	0.51	28.4
Air Cont, Volume	% * 888	1.53	0.37	24.2	1.77	0.43	24.0
Air Cont, Pressure	% 1103	1.5	0.46	31.0	1.8	0.47	26.6
Air Cont, Pressure	% *1050	1.4	0.30	20.6	1.7	0.34	20.1
Slump	inches 1115	3.63	1.2	33.4	4.47	1.2	26.1
Slump	inches *1101	3.60	1.2	32.3	4.45	1.1	25.2
Unit Weight	lb/ft ³ 1113	156.0	3.3	2.12	155.8	3.2	2.04
Unit Weight	lb/ft ³ *1055	156.3	1.7	1.08	156.0	1.6	1.05
Compressive Strength, 7 day, 6 x 12 inch specimens							
Comp Strength	psi 668	4008	428.6	10.7	4444	474.4	10.7
Comp Strength	psi * 658	4029	360.5	8.95	4468	409.9	9.18
Compressive Strength, 7 day, 4 x 8 inch specimens							
Comp Strength	psi 447	4367	435.6	9.97	4833	459.8	9.51
Comp Strength	psi * 437	4367	393.3	9.01	4855	418.0	8.61
Temperature of Conc	°F 1083	75	6.4	8.54	76	6.3	8.35

* ELIMINATED LABS: Data over three S.D. from the mean

Air Content - Volume 210 266 537 946 1140 1531 1543 1564 1643 1839 1974 1979 2063 2131 2282 2354
2364 2393 2487 2975 2989 3013 3091 3162 3205 3206

Air Content - Pressure 44 210 447 946 1140 1435 1484 1519 1531 1564 1594 1643 1772 1974 2056 2063
2131 2282 2354 2364 2393 2887 2989 3006 3013 3048 3091 3206 3214 14 72 513 1200 1442 1488
1543 1573 1792 1852 2044 2083 2102 2115 2323 2366 2387 2411 2803 3090 3120 3205 3216 3304

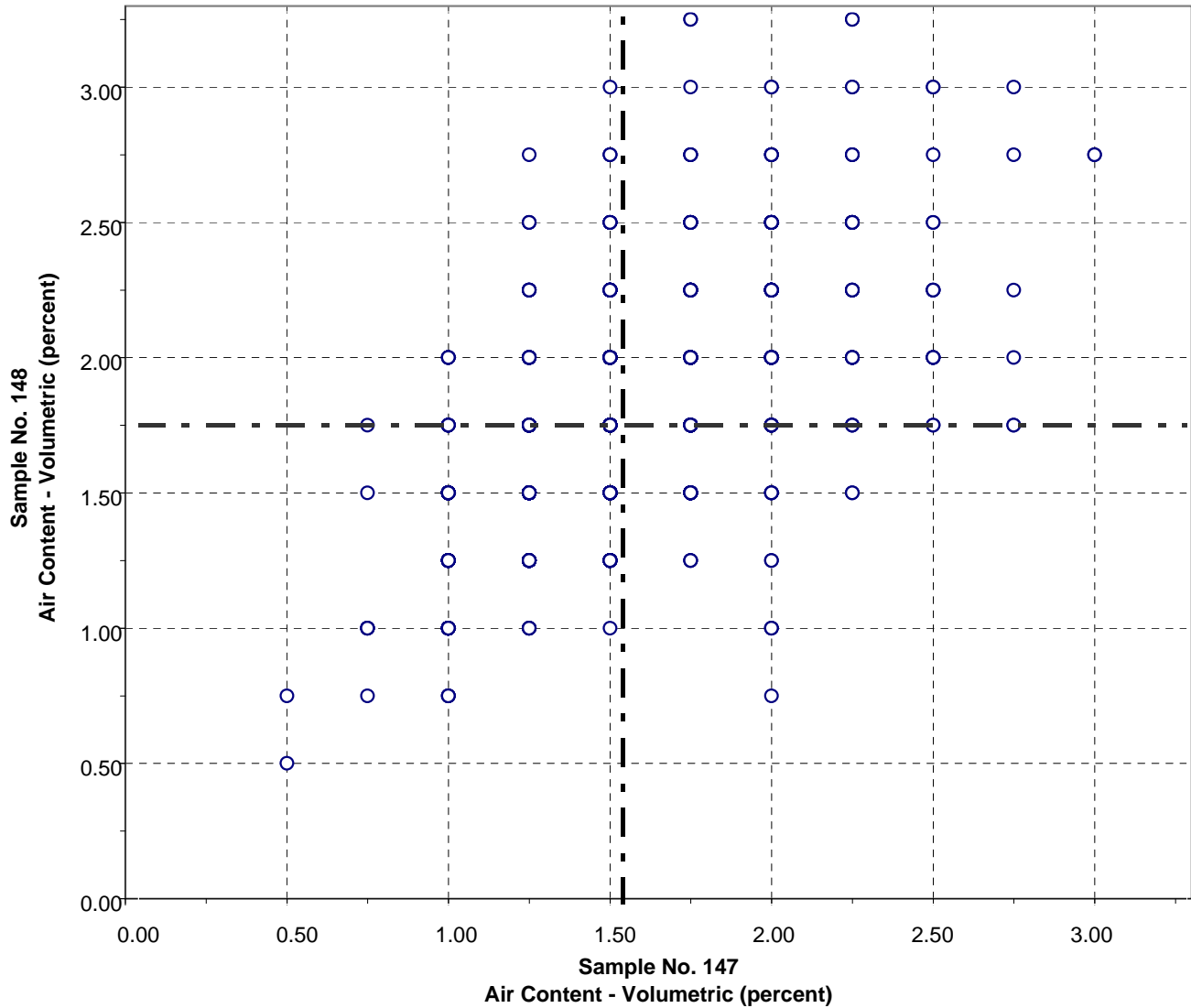
Slump 28 259 783 794 1207 1443 1600 1713 1721 1792 3044 3055 3218 3324

Unit Weight 33 40 274 286 605 896 986 997 1026 1154 2008 2084 2153 2176 2219 2357 2365 2952
3141 3177 3181 136 173 210 447 514 636 841 953 1001 1070 1077 1307 1374 1383 1410 1442
1594 1654 1706 1709 1772 1851 1859 1865 2076 2327 2470 2509 2684 2694 2936 3044 3090 3205
3214 3272 3331

Compressive Strength(6x12) 1154 1573 1792 2124 2220 2289 3040 3055 3188 3300

Compressive Strength (4x8) 728 788 841 1713 2083 2365 3096 3141 3206 3301

**CCRL Proficiency Sample Program
Air Content - Volumetric Method
CONCRETE Samples No. 147 and No. 148**



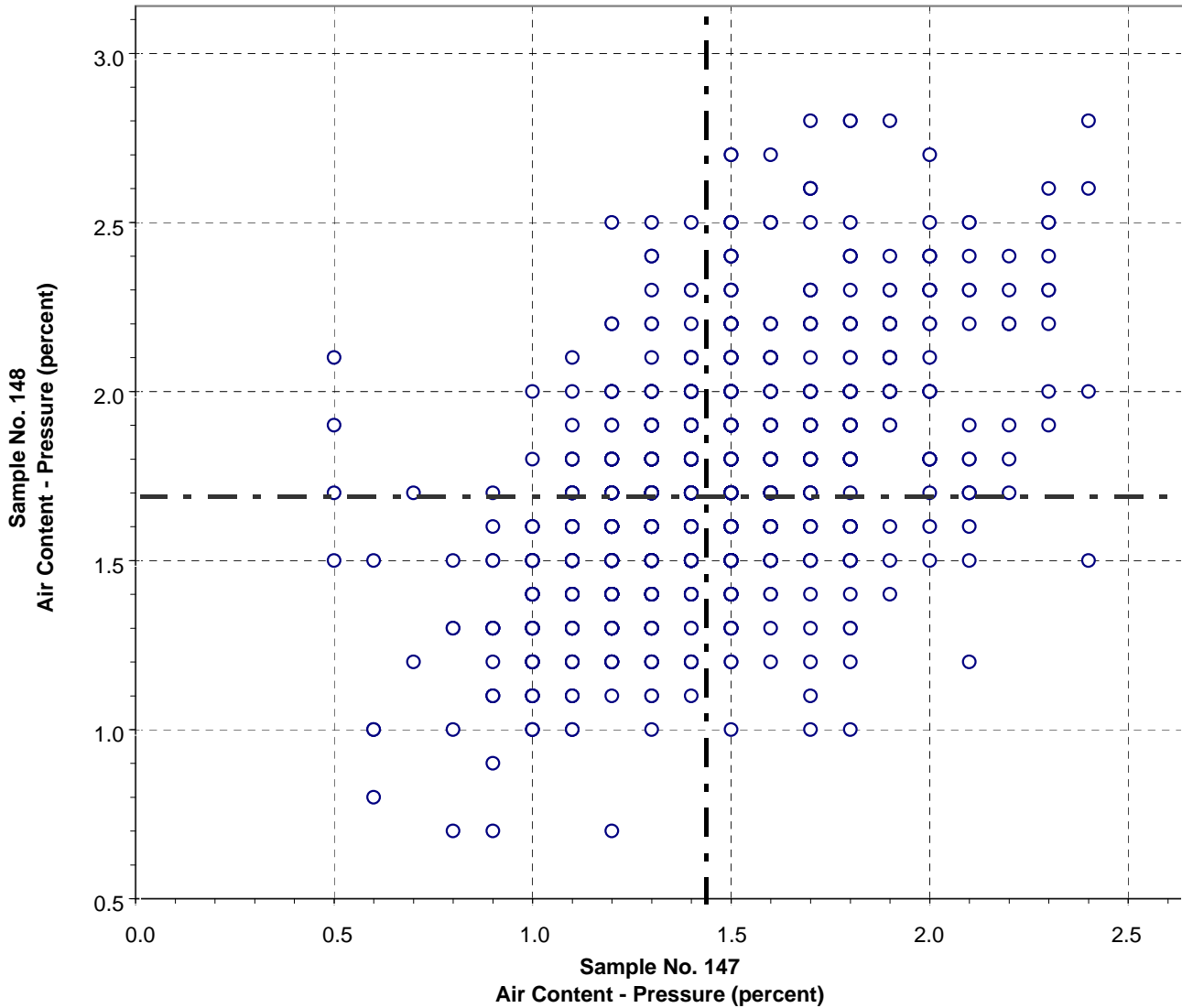
Test No. 1 Air Content - Volumetric Method 888 Points

Sample No. 147 Ave 1.53 S.D. 0.37 C.V. 24.2

Sample No. 148 Ave 1.77 S.D. 0.43 C.V. 24.0

Labs eliminated: 210, 266, 537, 946, 1140, 1531, 1543, 1564, 1643, 1839, 1974, 1979, 2063, 2131, 2282, 2354, 2364, 2393, 2487, 2975, 2989, 3013, 3091, 3162, 3205, 3206

**CCRL Proficiency Sample Program
Air Content - Pressure Method
CONCRETE Samples No. 147 and No. 148**



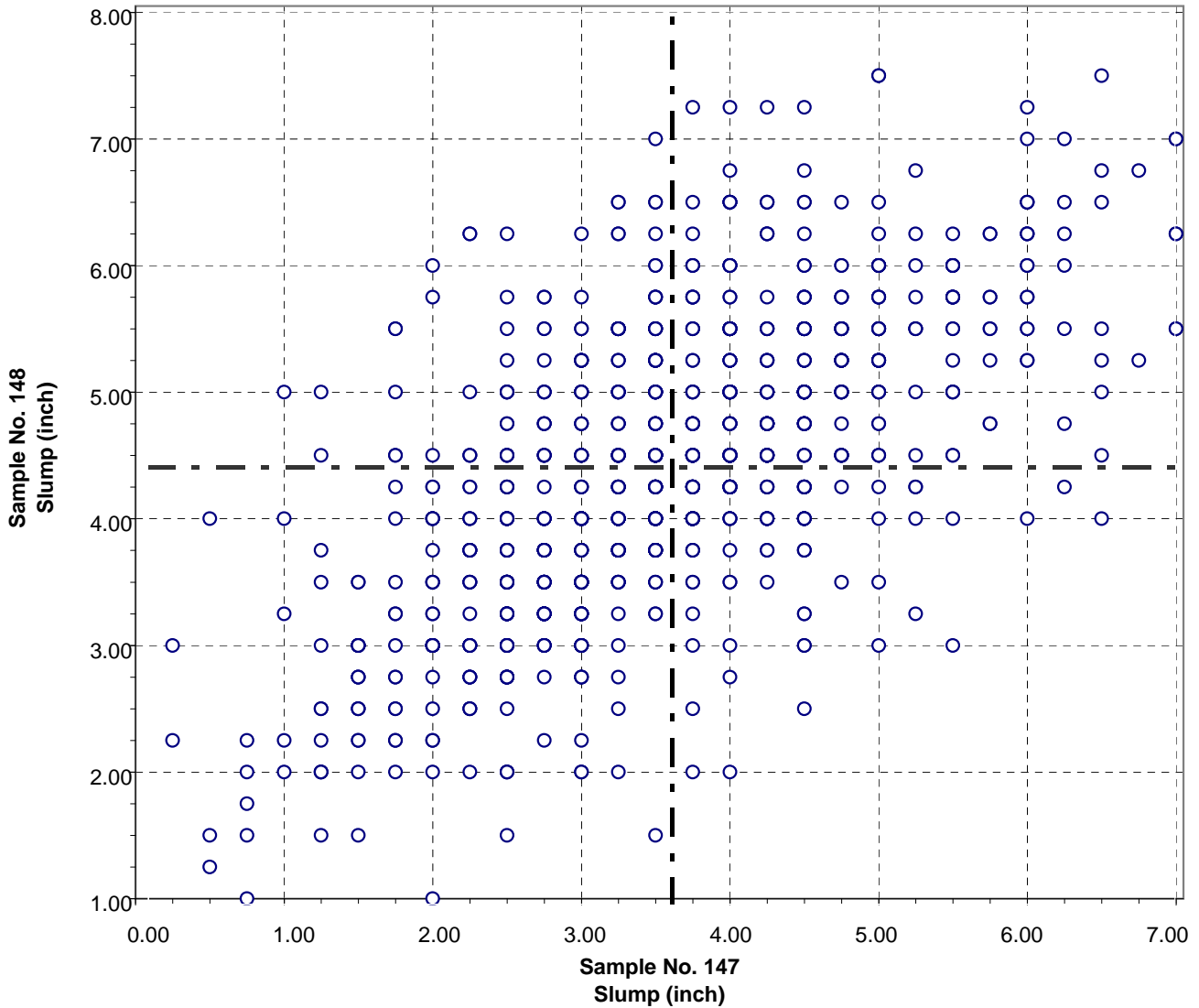
Test No. 6 Air Content - Pressure Method 1050 Points

Sample No. 147 Ave 1.4 S.D. 0.30 C.V. 20.6

Sample No. 148 Ave 1.7 S.D. 0.34 C.V. 20.1

Labs eliminated: 44, 210, 447, 946, 1140, 1435, 1484, 1519, 1531, 1564, 1594, 1643, 1772, 1974, 2056, 2063, 2131, 2282, 2354, 2364, 2393, 2887, 2989, 3006, 3013, 3048, 3091, 3206, 3214, 14, 72, 513, 1200, 1442, 1488, 1543, 1573, 1792, 1852, 2044, 2083, 2102, 2115, 2323, 2366, 2387, 2411, 2803, 3090, 3120, 3205, 3216, 3304

**CCRL Proficiency Sample Program
Slump of Concrete
CONCRETE Samples No. 147 and No. 148**



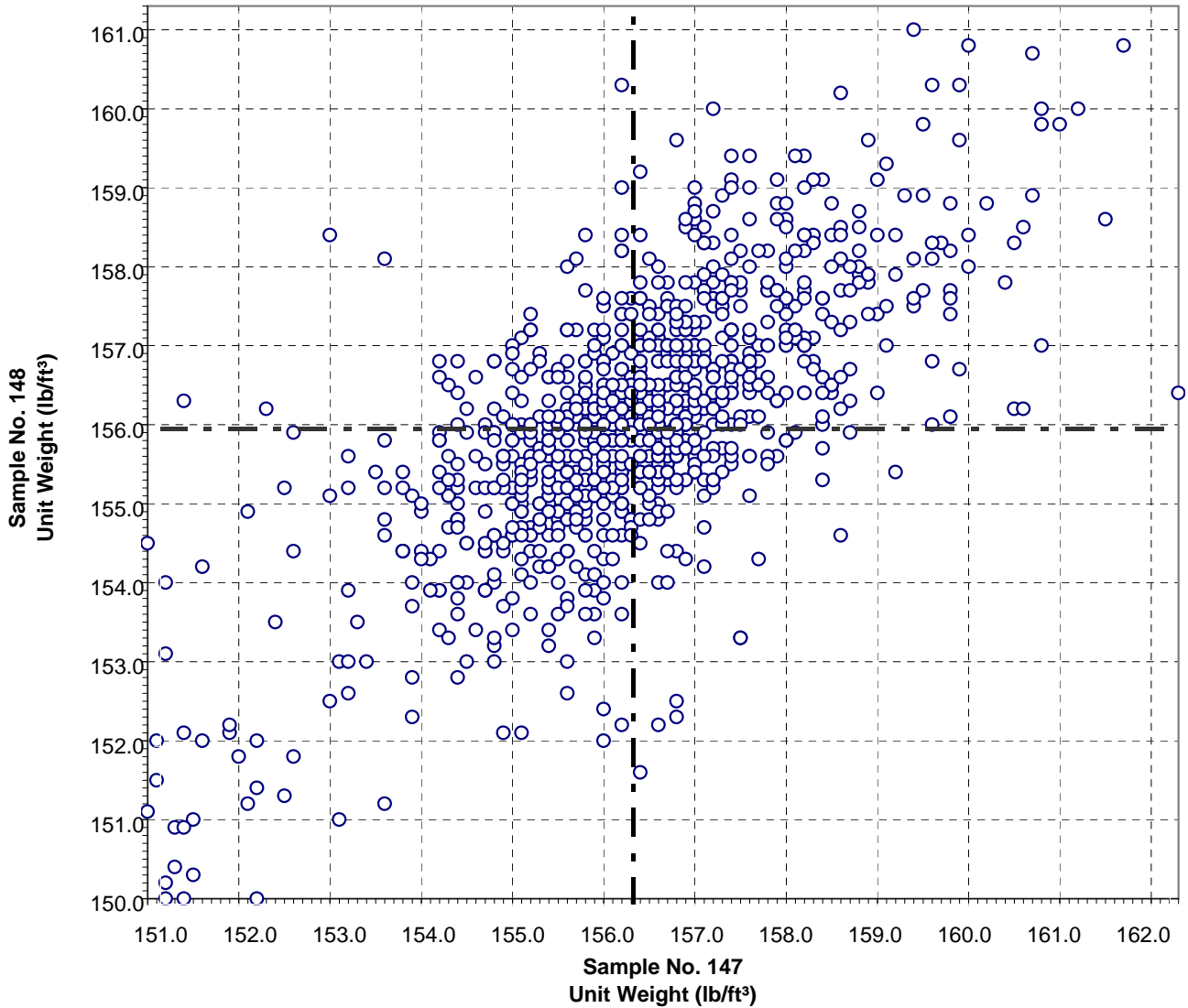
Test No. 2 Slump of Concrete 1100 Points

Sample No. 147 Ave 3.60 S.D. 1.2 C.V. 32.3
 Sample No. 148 Ave 4.45 S.D. 1.1 C.V. 25.2

Labs eliminated: 28, 259, 783, 794, 1207, 1443, 1600, 1713, 1721, 1792, 3044,
 3055, 3218, 3324

Labs off Diagram: 1999

**CCRL Proficiency Sample Program
Unit Weight of Concrete
CONCRETE Samples No. 147 and No. 148**



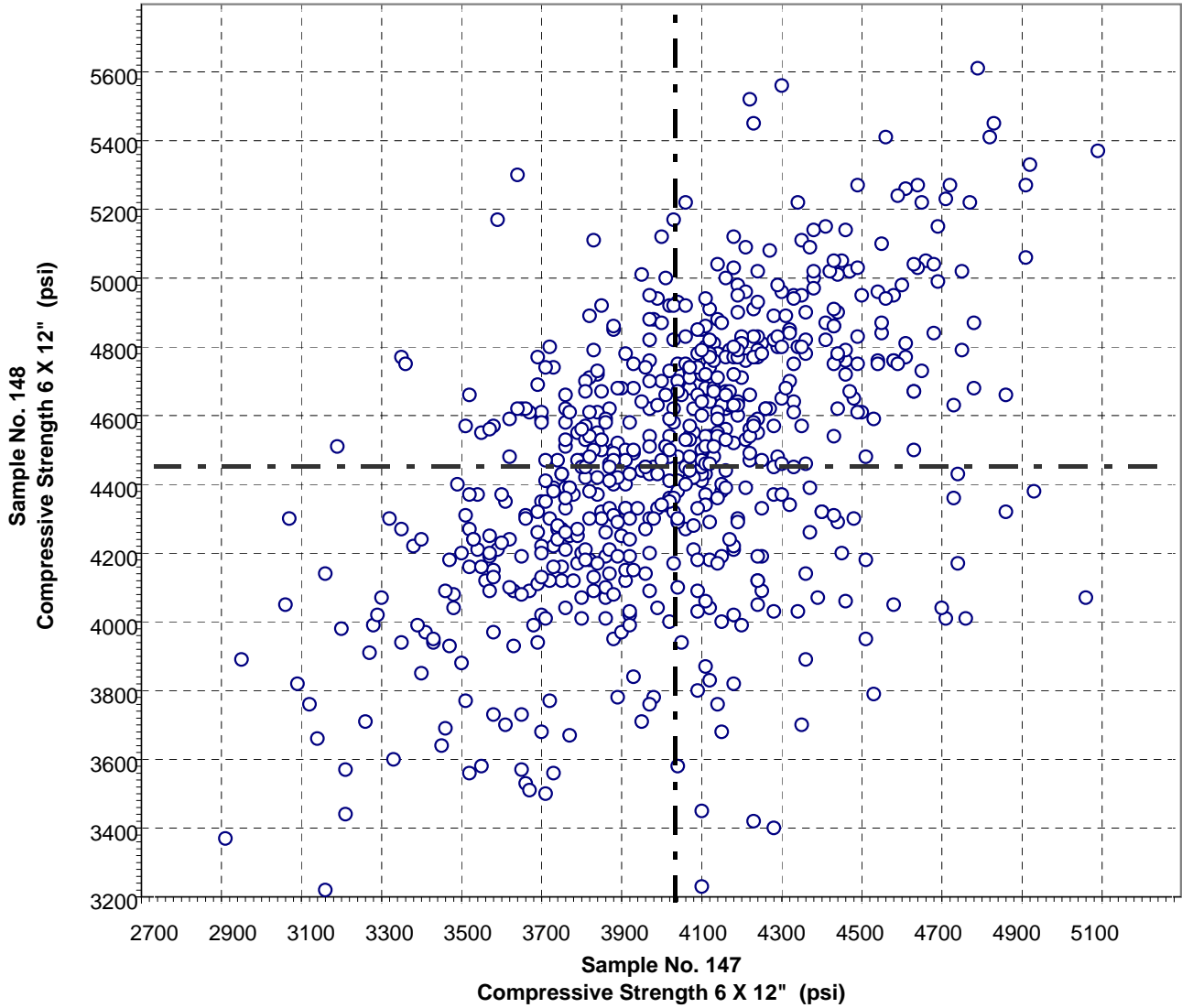
Test No. 3 Unit Weight of Concrete 1048 Points

Sample No. 147 Ave 156 S.D. 1.69 C.V. 1.08
 Sample No. 148 Ave 156 S.D. 1.63 C.V. 1.05

Labs eliminated: See SUMMARY OF RESULTS page for list of labs.

Labs off Diagram: 992, 1003, 2135, 2508, 2961, 2994, 3203

**CCRL Proficiency Sample Program
Compressive Strength 6 X 12 - 7 day
CONCRETE Samples No. 147 and No. 148**



Test No. 4 Compressive Strength 6 X 12 - 7 day 653 Points

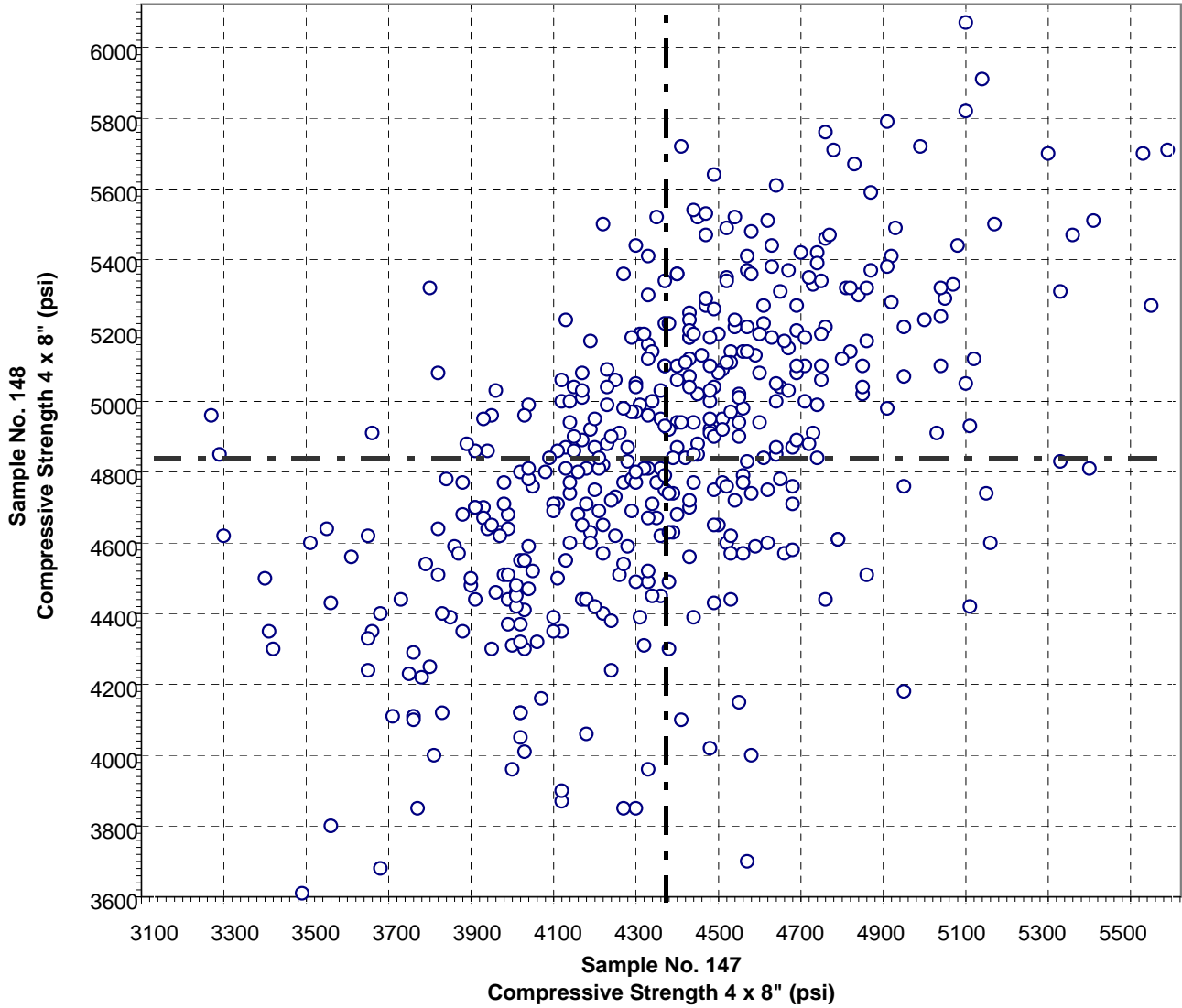
Sample No. 147 Ave 4029 S.D. 360.5 C.V. 8.95

Sample No. 148 Ave 4468 S.D. 409.9 C.V. 9.18

Labs eliminated: 1154, 1573, 1792, 2124, 2220, 2289, 3040, 3055, 3188, 3300

Labs off Diagram: 2082, 2087, 2166, 2306, 3073

**CCRL Proficiency Sample Program
Compressive Strength 4 x 8" - 7 day
CONCRETE Samples No. 147 and No. 148**



Test No. 44 Compressive Strength 4 x 8" - 7 day 436 Points

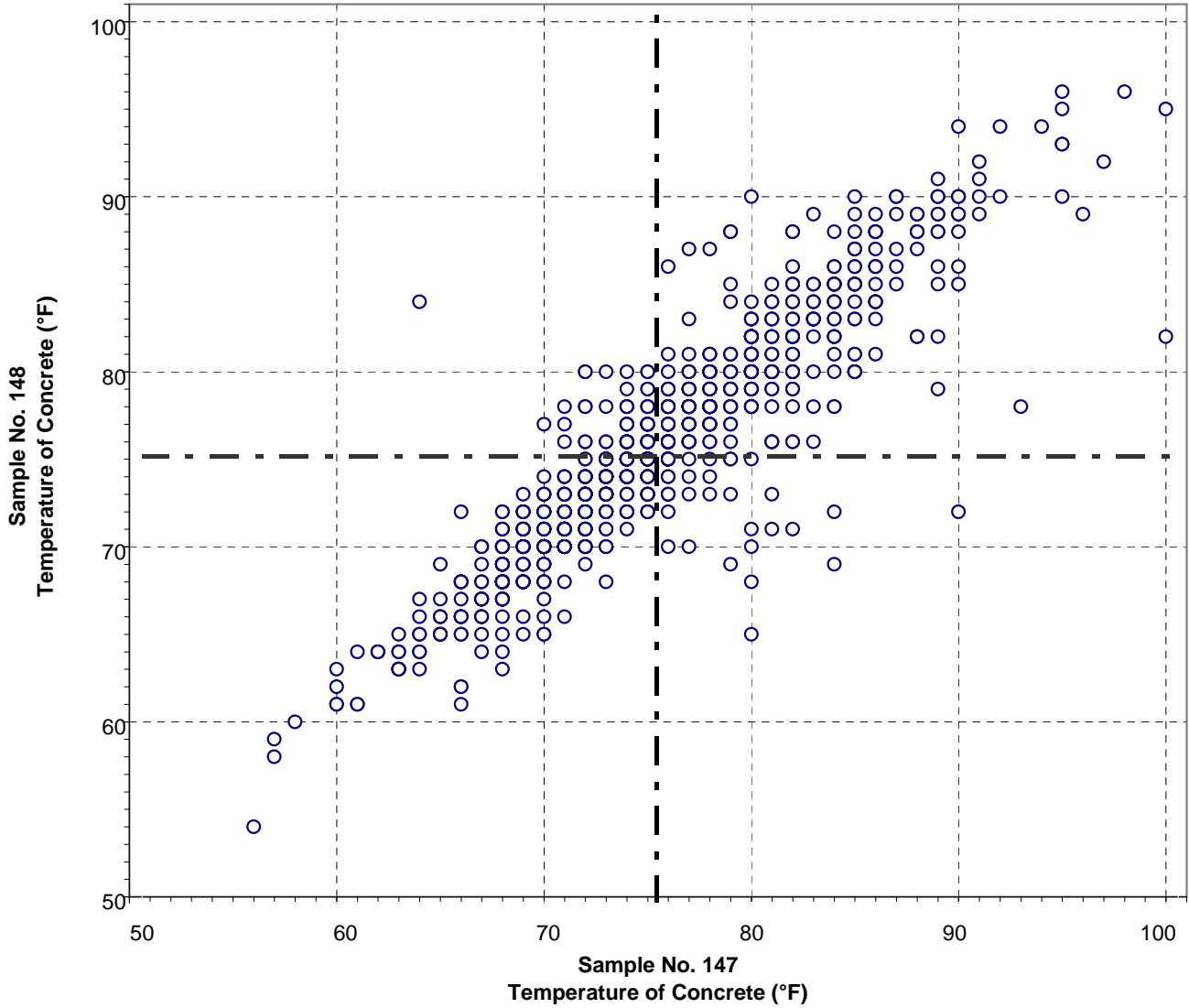
Sample No. 147 Ave 4370 S.D. 393 C.V. 9.01

Sample No. 148 Ave 4860 S.D. 418 C.V. 8.61

Labs eliminated: 728, 788, 841, 1713, 2083, 2365, 3096, 3141, 3206, 3301

Labs off Diagram: 2162

CCRL Proficiency Sample Program
Temperature of Concrete
CONCRETE Samples No. 147 and No. 148



Test No. 5 Temperature of Concrete 1083 Points

Sample No. 147	Ave 75	S.D. 6.4	C.V. 8.54
Sample No. 148	Ave 76	S.D. 6.3	C.V. 8.35